
Instructions for 2" to 6" Copper Repair Clamp Installation

Clean all foreign matter from tubing at location in need of repair. This area should be smooth, clean and undistorted round.

Position top of clamp on tubing with damaged area fully inside O-ring. Position back of clamp aligned with holes of top half. Put bolts, washers and nuts through holes and tighten bolts evenly to **100 inch/pounds** torque. Use a drop of thread locker on the end of each bolt. Clamp should be in firm contact with tubing. There should be about 1/8th inch space between the flanges.

B&S Copper Repair Clamps are designed for the standard sizes of copper tubing listed below. Do not attempt to use with any other size or type of piping.

- 2" (2-1/8 OD) Copper Tubing
- 2-1/2" (2-5/8 OD) Copper Tubing
- 3" (3-1/8 OD) Copper Tubing
- 4" (4-1/8 OD) Copper Tubing
- 6" (6-1/8 OD) Copper Tubing

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