

## Instructions for 1” and 1.5” Copper Repair Clamp Installation

Clean all foreign material from tubing at location in need of repair. This area should be smooth, clean and undistorted round.

Open worm drive bands, snap them over tubing and reengage the worm drive with the drive nuts facing a convenient direction for wrench access.

Position top of clamp on tubing with damaged area fully inside O-ring and slip bands on both ends of clamp half.

Slip back of clamp under bands and take up excess clearance by tightening bands until components can be adjusted without slipping out of place.

Center back for equal spacing on both sides with worm drive in center of back and tighten worm drive bands to 60 inch pounds using a torque wrench.

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